TOA 4 SEASONS ALKALI

RESISTING PRIMER

Coating system
Primer

Topcoat

Technical Data Sheet



Rev.1 10/2017

EEATLIDES.	
FEATURES	It is an ideal primer for the new masonry surface where the alkalinity is likely the cause paint defection on the subsequent coating system. Beacuse it is base on high quality latex, it effectively resists saponification on lime plaster, asbestos cement or concrete. It contains a mold control additive
	Typical Use; It is ideal application to both exterior and interior concretes, new and old masonry surface, plasters, brick, asbestos shingles and siding. It is highly recommended for heat protection of building and housing.
TECHNICAL INFORMATION	
Туре	100% Acrylic Emulsion
Color	White
Film appearance	Matt
Solid by volume	33-35 %
Solid by weight	53-55 %
Flash point	N/A °C
Volatile organic compounds (VOCs)	less than 10gram / litre
Wet film thickness	100-110 microns
Dry film thickness	35-40 microns
Theoretical coverage.	35-40 sq.meter / gallon / coat
J	Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition
	method and technique; as well as the structure and dimensions of the object to be coated.
Touch dry (25-30 °C)	30 minutes
Recoat dry (25-30 °C)	2 hours
Full cure (25-30 °C)	7 days
REFERENCE STANDARD	TIS.1123-2555(Standard for Plaster Primer)
	Green Label Thailand
APPLICATION	
Tools	Roller, Brush, Spray
Diluent	Clean Water
Dilution (%)	15-20 % (roller and brush)
	20-30 % (spray)
	The dilution could be done depends on the variation of temperature and humidit atmosphere.
	The given figure is the average data from actual use.
APPLICATION SYSTEM	
Surface Preparation	
New surface	Substrate must be completely cured and dried (~1 month) free from oil, grease, mildew. Areas where

At a crack width less than 1 mm. and not break continuity.

Around the crack. Wider than 1 mm. or a different continuity.

Apply 1 coat of 4 SEASONS ALKALI RESISTING PRIMER

Putty for filling with TOA acrylic acrylic filler.

Putty for filling with TOA Acrylic Sealant.

Apply 2-3 Coatr of 4 SEASONS

** remark for special system

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HANDLING AND STORAGE Storage condition Shelf life	 : The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed. : 5 years at 30-35 °C.
HEALTH AND SAFETY	 : Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. : For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.
DISCLAIMER	: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.