

## FEATURES

TOA Bike lane is waterbase acrylic emulsion paint for bike lane and stadium .  
It composes of premium grade acrylic copolymer, high durable pigments and special additives.  
The properties of this product are suitable for weight and Friction ,excellent weathering resistance  
good waterproofing ,anti-fungi, high flexibility, good adhesion and good yellowing resistance.  
Suitable use for concrete and Bituminus surface

## TECHNICAL INFORMATION

Type	: ACRYLIC EMULSION
Color	: White , Blue , Green , Yellow and Red
Film appearance	: Semi-Gloss
Solid by volume	40.8 ± 2.0 %
Solid by weight	53.4 ± 2.0 %
Flash point	- °C
Volatile organic compounds (VOCs)	- gram / liter
Wet film thickness	100 microns
Dry film thickness	40-50 microns
Theoretical coverage.	35-40 sq.m. / gallon / coat

Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated.

Touch dry ( 25-30°C)	30-40 minutes.
Recoat dry ( 25-30°C)	1 hours.
Full cure ( 25-30°C)	7 days.

## REFERENCE STANDARD

## APPLICATION

Tools	: Roller, Brush and Spray gun
Thinner No.	: Clean Water
Dilution (%)	: 5 – 10 % by volume when apply by Roller and Brush : 20-30 % by volume when apply by Spray gun.

## APPLICATION SYSTEM

### Surface Preparation

#### New surface

: Allow the surfaces dry .

: The surfaces must be clean and free of dirt, grease, oil, wax, salt and other contaminants.

#### Old surface

: The surfaces must be clean and free of dirt,wax,salt,old paint and other contaminants.

: Chalky surfaces or loose material must be removed by stiff brush.

: TOA113 Microkill is used to get rid of algae and fungi that left on the surfaces.

: TOA 301 Acrylic Sealent or TOA Acrylic Filler is used to repair all cracks and rough surfaces.

### Coating system

#### Primer

: Apply with TOA EXTRA WET PRIMER at least 1coat.

#### Topcoat

: Apply with TOA BIKE LANE at least 3 coats.



<b>Recommendation</b>	: The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is required in confined areas to ensure correct drying.
<b>HANDLING AND STORAGE</b>	
<b>Storage condition</b>	: The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.
<b>Shelf life</b>	: 5 years. (at 25-30°C from manufacturing date)
<b>HEALTH AND SAFETY</b>	: Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. : For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.
<b>DISCLAIMER</b>	: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.